



Corporate Campus (Plymouth, MN)

Take either Hwy. I-394 or Hwy. I-494. From I-394 west to Plymouth Road - Co. Rd. 61 (Xenium Lane) north to 12th Ave. From I-494 west to Carlson Parkway east to Co. Rd. 61 (Xenium Lane) north to 12th Ave. Main entrance is located on 12th Ave. (952) 927-1400

Litchfield, MN

Take Hwy. 394/12 west direct to Litchfield. Take a right at the Blue Heron Farmer's Daughter Restaurant. Plant will be on the left side. (Approximate drive time from Minneapolis: 1.5 hours.) (320) 693-2466

Watertown, SD

Take Hwy. 62 west to Hwy. 212 direct to Watertown. In Watertown take right on Quadee Drive. Facility: 600 Quadee Drive. (Approximate drive time from Minneapolis: 4 hours.) (605) 886-8000

Mason City, IA

Take Interstate 35W south to Hwy. 18, (Clear Lake, IA). East on Hwy. 18 to 3rd stoplight. Right at 3rd stoplight onto Taft. Taft to 15th St. S.W. Left on 15th St. S.W. to Benjamin. Right on Benjamin 1/2 block. Take 1st left. Facility will be on the left side. (Approximate drive time from Minneapolis: 2 hours.) (515) 424-8222

River Falls, WI

Take Hwy. I-94 east into Wisconsin. Go south on Wisconsin Hwy. 35 for approximately 6.5 miles. Take right on Paulson Road and another right on Highland Drive. (Approximate drive time from Minneapolis: 45 minutes.) (715) 426-4700

Reynosa, Mexico

Take Hwy. 83 east to Pharr exit. Then Hwy. 281 south to Pharr-Reynosa International Bridge. Go west on Monterey Hwy. approximately 10 miles to Parque Industrial del Norte. (From the McAllen, Texas airport, approximate drive time is 30 - 40 minutes. All visitors must secure a FMN3 visa at Mexican customs/immigration.)



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